

HANKOOK TIRE

# Regrooving poster

## Hankook SmartLife Solutions

Regroove your tyres for your own ecological and economical benefits. regrooving will significantly prolong the tyre life and offer up to 25% more mileage.

### LONG HAUL

#### SMART LINE AL50

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	11.0	3	6-8
315/60R22.5	10.5	3	6-8
315/70R22.5	11.6	3	7-9
315/80R22.5	13.0	3	7-9
355/50R22.5	10.6	3	7-9
385/55R22.5	11.6	3	6-9

### REGIONAL HAUL

#### SMART FLEX AH51

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	14.9	3	7-9
315/60R22.5	12.0	3	8-10
315/70R22.5	15.0	3	6-8
315/80R22.5	16.5	3	6-8
355/50R22.5	13.1	3	9-11
385/55R22.5	14.0	3	9-11
385/65R22.5	14.0	3	9-11

### REGIONAL HAUL

#### SMART FLEX TH31

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
825R15	13.5	3	5-7
9.5R17.5	11.6	3	7-9
205/65R17.5	11.6	3	6-8
215/75R17.5	12.0	3	6-8
215/75R17.5	12.0	3	6-8
235/75R17.5	12.5	3	6-8
245/70R17.5	12.5	3	6-8
245/70R19.5	14.0	3	6-8
255/60R19.5	13.5	3	7-9
265/70R19.5	1.0	3	6-8
285/70R19.5	1.0	3	6-8
305/70R19.5	1.0	3	6-8
385/55R19.5	14.5	3	10
435/50R19.5	12.5	3	6-8
445/45R19.5	13.0	3	9
275/70R22.5	12.6	3	9
295/60R22.5	13.6	3	10
385/55R22.5	14.6	3	6-8
385/65R22.5	16.0	3	7-66
425/65R22.5	15.5	3	6-8
445/65R22.5	15.5	3	6-8
455/40R22.5	13.6	3	10
455/45R22.5	13.6	3	10

### ON/OFF

#### SMART WORK TM11

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
385/65R22.5	16.5	3	10-12

### SMART LINE DL50

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/60R22.5	13.0	3	6-8
315/60R22.5	13.4	3	6-8
315/70R22.5	13.3	3	5-7
315/80R22.5	15.0	3	5-7

### SMART FLEX AH31

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
11R22.5	16.0	3	9-11
12R22.5	16.0	3	9-11
275/70R22.5	15.0	3	7-11
275/80R22.5	17.5	3	9-11
295/80R22.5	13.1	3	8-10
315/60R22.5	15.5	3	9-11
315/70R22.5	15.5	3	9-11
315/80R22.5	17.5	3	9-11
355/50R22.5	13.6	3	6-8
385/55R22.5	15.0	3	6-8
385/65R22.5	15.5	3	9-11
385/65R22.5	15.5	3	9-11

### ON/OFF

#### SMART WORK AM09

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
10R22.5	15.0	3	9-11
11R22.5	22.5	3	12-14
12R22.5	18.9	3	8-10
13R22.5	18.0	3	13-15
295/80R22.5	17.0	3	11-13
315/80R22.5	17.0	3	12-14
325/95R24	17.0	3	12-14

### OFF ROAD

#### DM04

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
11R22.5	25.0	4	14-16
13R22.5	24.0	4	14-16
315/80R22.5	22.5	4	15-17

TUBE TYPE  
1200R24 20.9 4 14-16

### e-Cube Blue TL20

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
385/55R22.5	11.4	3	6-8
385/65R22.5	12.2	3	6-8
435/50R19.5	8.7/10.2	3	6-8
445/45R19.5	8.7/10.2	3	6-8

### SMART FLEX AH35

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
8R17.5	12.1	3	4-6
8.5R17.5	13.6	3	4-6
9.5R17.5	12.1	3	5-7
205/75R17.5	12.1	3	5-7
215/75R17.5	12.6	3	5-7
225/75R17.5	12.1	3	6-8
235/75R17.5	12.1	3	7-9
245/70R17.5	12.1	3	6-8
265/70R17.5	12.6	3	7-9
245/70R19.5	13.6	3	7-9
265/70R19.5	13.1	3	7-9
285/70R19.5	13.1	3	5-7
305/70R19.5	14.6	3	6-8

### ON/OFF

#### SMART WORK AM15 (+)

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
265/70R19.5	16.0	3	8-10
275/70R22.5	18.0	3	8-10
425/65R22.5	18.5	3	10-12
445/65R22.5	18.9	3	10-12

AM15+  
385/65R22.5 18.0 3 12-14

### URBAN

#### SMART City AU04 (+)

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
11R22.5	20.4	3	9-11
275/80R22.5	16.8	3	9-10
295/80R22.5	16.5	3	9-11
305/70R22.5	17.5	3	9-11

AU04  
275/70R22.5 19.0 3 7-8  
315/60R22.5 13.1

### COACH

#### SMART Touring AL22

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	14.1	3	8-10
315/80R22.5	14.6	3	8-10

### SMART FLEX DH51

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/55R22.5	16.8	3	5-7
295/60R22.5	18.2	3	5-7
295/80R22.5	18.2	3	5-7
205/75R17.5	13.1	3	5-7
315/60R22.5	16.8	3	5-7
315/70R22.5	17.5	3	5-7
315/80R22.5	19.7	3	5-7

### SMART WORK AM11

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
13R22.5	16.8	3	11-13
315/80R22.5	16.3	3	10-12

### SMART City AU06

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
245/70R19.5	15.5	2	7-9
265/70R19.5	15.0	2	8-10

### SMART Touring DL22

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	17.9	3	6-8

### SMART FLEX DH31

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
275/70R22.5	17.7	3	6-8
295/60R22.5	18.9	3	4-6
295/80R22.5	20.5	3	6-8
315/70R22.5	19.4	3	6-8
315/80R22.5	20.5	3	9-11
315/80R22.5	20.5	3	6-8

### SMART WORK AM15 (+)

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
13R22.5	16.8	3	11-13
315/80R22.5	16.3	3	10-12

### WINTER

#### SMART CONTROL AWO2 (+)

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
275/70R22.5	18.5	3	5-6
295/80R22.5	16.5	3	9-11
315/70R22.5	16.0	3	8-10
315/80R22.5	17.0	3	8-10
385/55R22.5	15.0	3	8-10

AWO2+  
385/65R22.5 15.5 3 8-10

### HYBRID (LONG & REGIONAL)

#### SMART FLEX AL51

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	14.0	3	7-9
315/70R22.5	14.0	3	7-9
385/65R22.5	14.0	3	7-9

### SMART FLEX DH35

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
8R17.5	12.1	3	4-6
8.5R17.5	12.1	3	4-6
9.5R17.5	15.0	3	5-7
205/75R17.5	13.1	3	5-7
215/75R17.5	13.0	3	6-8
225/75R17.5	12.6	3	6-8
235/75R17.5	12.6	3	6-8
245/70R17.5	13.1	3	6-8
245/70R19.5	13.1	3	6-8
265/70R19.5	13.0	3	5-7
285/70R19.5	14.1	3	6-8
305/70R19.5	15.5	3	6-8

### SMART WORK DM09

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
1200R20	22.8	3	7-13
11R22.5	23.5	3	6.5-12
13R22.5	23.0	3	7-12
295/80R22.5	23.8	3	5-10
315/80R22.5	21.8	3	6-12

### SMART CONTROL DW07

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
275/70R22.5	18.5	3	3-5
295/80R22.5	20.5	3	5-7
315/70R22.5	17.5	3	6-8
315/80R22.5	20.5	3	5-7

### SMART FLEX DL51

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
295/80R22.5	15.0	3	5-7
315/70R22.5	15.0	3	5-7
315/80R22.5	15.0	3	5-7

### SMART WORK DM11

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
13R22.5	20.0	3	7-12
295/80R22.5	11.0	3	6-12
315/70R22.5	18.7	3	6-14
315/80R22.5	19.7	3	5-13

### SMART CONTROL TW01

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
385/65R22.5	12.1	3	9.5
445/45R19.5	13.6	3	9.0

### SMART WORK TM15

Size	Tread depth (mm)	Regrooving depth (mm)	Regrooving width (mm)
385/65R22.5	17.5	3	7-9

All Hankook tyres are designed to be regrooved. Please check that the tyre is free from any damages or defects. For more detailed information please refer to our Technical Manual. In case of questions, please get in touch with your local Hankook representative. Errors and omissions excepted.